



| Multiply | By | To Obtain | Multiply | By | To Obtain |
|---------------------------|------------------------|---------------------------|--------------------------|------------------------|----------------------|
| Atmospheres | 33.9 | Feet of water | Inches of water | 0.1867 | Cms.of mercury |
| Atmospheres | 29.92 | Inches of mercury | Inches of water (at 4°C) | 2.54×10^{-3} | Kgs./sq. cm. |
| Atmospheres | 10332 | Kilograms/sq. m. | Inches-pounds/deg. | 0.66 | Kilogram-meters/rad. |
| Atmospheres | 14.7 | Pounds/sq. in. | Joules | 9.486×10^{-4} | B.T.U. |
| Atmospheres | 760 | mm of mercury | Joules | 0.7376 | Foot-pounds |
| Bars | 9.869×10^{-1} | Atmospheres | Joules | 2.390×10^{-4} | Kg.-calories |
| Bars | 1.0×10^6 | Dynes/sq. cm. | Kilograms | 980665 | Dynes |
| Bars | 1.020×10^4 | Kgs./sq. meter | Kilograms | 1.0×10^3 | Grams |
| Bars | 14.5 | Pounds/sq. in. | Kilograms | 2.205 | Pounds |
| British Thermal Units | 777.5 | Foot-pounds | Kilogram-calories | 3.968 | B.T.U. |
| British Thermal Units | 1054.6 | Joules | Kilogram-calories | 3086 | Foot-pounds |
| British Thermal Units | 0.2520 | Kg.-calories | Kilogram-calories | 4186 | Joules |
| British Thermal Units | 2.928×10^{-4} | K.W.-hours | Kilogram-meters | 7.233 | Foot-pounds |
| B.T.U./hr. | 0.2520 | Kg. cal/Hr. | Kilograms/cu. meters | 3.613×10^{-5} | Pounds/cu. in. |
| B.T.U./hr./sq. ft. | 2.712 | Kg.-cal/hr./sq. m. | Kilograms/sq. cm. | 9.80665×10^5 | Dynes/sq. cm. |
| B.T.U./hr./sq. ft./deg F. | 4.882 | Kg. cal/hr./sq. m./deg C. | Kilograms/sq. cm. | 14.226 | Pounds/sq. in. |
| B.T.U./sq. ft. | 2.712 | Kg. cal./sq. m. | Kilograms/sq. meter | 9.678×10^{-5} | Atmospheres |
| B.T.U./sq. ft./in. | 6.892 | Kg. cal/sq.m./cm. | Kilograms/sq. meters | 9.804×10^{-5} | Bars |
| Celsius | $(C \times 1.8) + 32$ | Fahrenheit | Kilometers | 1.0×10^5 | Centimeters |
| Centimeters | 0.0328 | Feet | Kilometers | 3281 | Feet |
| Centimeters | 0.3937 | Inches | Kilometers | 3.937×10^4 | Inches |
| Centimeters | 0.01 | Meters | Kilonewtons/sq. meter | 0.145 | Pounds/sq. in. |
| Centimeters | $1. \times 10^4$ | Microns | Kilospascals | 0.145 | Pounds/sq. in. |
| Centimeters/sec | 0.03281 | Feet/sec | Liters | 1.0×10^3 | Cubic centimeters |
| Centipoises | 0.000672 | Lbs./ft.-sec. | Liters | 0.0351 | Cubic foot |
| Cubic centimeters | 3.531×10^{-5} | Cubic feet | Liters | 0.2642 | Gallons (U.S.) |
| Cubic centimeters | 6.102×10^{-2} | Cubic inches | Liters | 1.0×10^{-3} | Cubic meters |
| Cubic centimeters | 1.0×10^{-3} | Liters | Mega pascals (mPa) | 145 | Pounds/sq. in |
| Cubic feet | 1728 | Cubic inches | Meters | 3.281 | Feet |
| Cubic feet | 0.03704 | Cubic Yards | Meters | 39.37 | Inches |
| Cubic feet | 7.481 | Gallons | Meters | 100 | Centimeters |
| Cubic feet | 28.32 | Liters | Meters | 0.001 | Kilometers |
| Cubic feet/second | 26930 | Gallons/hour | Meters | 1000 | Millimeters |
| Cubic inches | 1.639×10^{-5} | Cubic meters | Meters/sec. | 3.281 | Feet/sec. |
| Cubic inches | 4.329×10^{-3} | Gallons | Microns | 3.94×10^{-5} | Inches |
| Cubic meters | 1.0×10^6 | Cubic cm. | Millimeters | 0.1 | Centimeters |
| Cubic meters | 35.31 | Cubic feet | Millimeters | 0.003281 | Feet |
| Cubic meters | 1.308 | Cubic yards | Millimeters | 0.03937 | Inches |
| Degrees(angle) | 1.745×10^{-2} | Radians | Millimeters | 1.0×10^{-6} | Kilometers |
| Dynes | 1.020×10^{-6} | Kilograms | Millimeters | 0.001 | Meters |
| Dynes | 2.248×10^{-6} | Pounds | Newtons | 1.0×10^5 | Dynes |
| Dynes/sq. cm. | 9.870×10^{-7} | Atmosphere | Newtons | 0.2248 | Pounds |
| Dynes/sq. cm. | 1×10^{-6} | Bars | Newtons/mm | 5.71 | Pounds/inch |
| Dynes/sq. cm. | 0.01020 | Kgs./sq. meter | Newton-Meters | 8.8504 | Inch-pounds |
| Dynes/sq.cm. | 2.089×10^{-3} | Pounds/sq. ft. | Newtons/sq. meter | 1 | Pascals |
| Dynes/sq. cm. | 1.450×10^{-5} | Pounds/sq. in. | Ounces | 28.35 | Grams |
| Fahrenheit | $5/9(F-32)$ | Celsius | Ounces (fluid) | 0.02957 | Liters |
| Feet | 30.48 | Centimeters | Pounds | 444823 | Dynes |
| Feet | 3.048×10^{-4} | Kilometer | Pounds | 453.6 | Grams |
| Feet | 0.3048 | Meters | Pounds | 0.4536 | Kilograms |
| Feet | 304.8 | Millimeters | Pounds of water | 0.01602 | Cubic feet |
| Feet/minute | 0.01667 | Feet/second | Pounds of water | 27.68 | Cubic inches |
| Foot-pounds | 1.356 | Joules | Pounds of water | 0.1198 | Gallons |
| Foot-pounds | 3.241×10^{-4} | Kg.-calories | Pounds/cu. foot | 0.01602 | Grams/cu. cm. |
| Foot-pounds | 0.1383 | Kg.-meters | Pounds/cubic foot | 16.02 | Kgs./cu. meter |
| Gallons (U.S.) | 0.1337 | Cubic feet | Pounds/cubic foot | 5.787×10^{-4} | Pounds/cu. in. |
| Gallons (U.S.) | 231 | Cubic inches | Pounds/cu. in. | 2.768×10^4 | Kgs./cu. meter |
| Gallons (U.S.) | 3.785×10^{-3} | Cubic meters | Pounds/cu. in. | 1.728×10^3 | Pounds/cu. ft. |
| Gallons (U.S.) | 3.785 | Liters | Pounds/inch | 17.86 | Kilograms/meter |
| Gallons of water | 8.337 | Pounds of water | Pounds/inch | 178.6 | Grams/cm. |
| Gallons/hour | 3.71×10^{-5} | Cu. ft./sec. | Pounds/square inch | 2.036 | Inches of mercury |
| Grams | 980.7 | Dynes | Pounds/square inch | 51.7 | Mm of mercury |
| Grams | 2.205×10^{-3} | Pounds | Pounds/square inch | 703.1 | Kgs./sq. meter |
| Grams/cubic cm. | 0.03613 | Lbs./cu. in. | Radians | 57.3 | Degrees |
| Grams/sq. cm. | 1.422×10^{-2} | Lbs./sq. in. | Slugs | 3.217×10^1 | Pounds |
| Inches | 2.54 | Centimeters | Square centimeters | 0.1550 | Square inches |
| Inches | 0.0254 | Meters | Square feet | 929 | Square cms. |
| Inches | 25.4 | Millimeters | Square feet | 0.0929 | Square meters |
| Inches of mercury | 0.03342 | Atmospheres | Square inches | 645.2 | Square mms. |
| Inches of mercury | 3.453×10^{-2} | Kgs./sq. cm. | Square inches | 6.452 | Square cms. |
| Inches of mercury | 0.4912 | Lbs./sq. in. | Square meters | 1.55×10^3 | Square inches |
| Inches of water | 2.458×10^{-3} | Atmosphere | Square millimeters | 1.0×10^{-2} | Square cms. |
| Inches of water | 0.07349 | Inches of mercury | Square millimeters | 1.55×10^{-3} | Square inches |
| Inches of water | 0.03609 | Lbs./ sq. in. | Tons | 0.02 | Pounds/sq. in. |





Thermal Expansion Data

Linear Thermal Expansion between 70° F and Indicated Temperature, inches/100 feet

M A T E R I A L S

| Temp. deg F | Carbon Steel Carbon-Moly Low-Chrome (thru 3 Cr Mo) | Austenitic Stainless Steels 18 Cr 8 Ni | 5 Cr Mo thru 9 Cr Mo | 12 Cr 17 Cr 27 Cr | 310SS 25 Cr 20 Ni | Monel (400) 67 Ni 30 Cr | 3 1/2 Nickel | Nickel 200 | Alloy 800, 825 | Alloy 600, 625, 691 | Copper | Brass | 70 Cu 30 Ni | Aluminum | Wrought Iron |
|-------------|---|---|----------------------------|-------------------------|-------------------------|-------------------------------|-----------------|---------------|----------------------|---------------------------|--------|-------|----------------|----------|-----------------|
| -325 | -2.37 | -3.85 | -2.22 | -2.04 | -3.00 | -2.62 | -2.22 | — | — | — | — | -3.88 | -3.15 | -4.68 | -2.70 |
| -300 | -2.24 | -3.63 | -2.10 | -1.92 | -2.83 | -2.50 | -2.10 | -2.44 | — | — | — | -3.64 | -2.87 | -4.46 | -2.55 |
| -275 | -2.11 | -3.41 | -1.98 | -1.80 | -2.66 | -2.38 | -1.98 | -2.35 | — | — | — | -3.40 | -2.70 | -4.21 | -2.40 |
| -250 | -1.98 | -3.19 | -1.86 | -1.68 | -2.49 | -2.26 | -1.86 | -2.25 | — | -2.30 | — | -3.16 | -2.53 | -3.97 | -2.25 |
| -225 | -1.85 | -2.96 | -1.74 | -1.57 | -2.32 | -2.14 | -1.74 | -2.13 | — | -2.17 | — | -2.93 | -2.36 | -3.71 | -2.10 |
| -200 | -1.71 | -2.73 | -1.62 | -1.46 | -2.15 | -2.02 | -1.62 | -2.01 | — | -2.04 | — | -2.70 | -2.19 | -3.44 | -1.95 |
| -175 | -1.58 | -2.50 | -1.50 | -1.35 | -1.98 | -1.90 | -1.50 | -1.83 | — | -1.87 | — | -2.47 | -2.12 | -3.16 | -1.81 |
| -150 | -1.45 | -2.27 | -1.37 | -1.24 | -1.81 | -1.79 | -1.38 | -1.65 | — | -1.7 | — | -2.24 | -1.95 | -2.88 | -1.67 |
| -125 | -1.30 | -2.01 | -1.23 | -1.11 | -1.60 | -1.59 | -1.23 | -1.47 | — | -1.54 | — | -2.00 | -1.74 | -2.57 | -1.49 |
| -100 | -1.15 | -1.75 | -1.08 | -0.98 | -1.39 | -1.38 | -1.08 | -1.29 | — | -1.37 | -1.83 | -1.76 | -1.53 | -2.27 | -1.31 |
| -75 | -1.00 | -1.50 | -0.94 | -0.85 | -1.18 | -1.18 | -0.93 | -1.11 | — | -1.17 | -1.57 | -1.52 | -1.33 | -1.97 | -1.13 |
| -50 | -0.84 | -1.24 | -0.79 | -0.72 | -0.98 | -0.98 | -0.78 | -0.93 | — | -0.97 | -1.31 | -1.29 | -1.13 | -1.67 | -0.96 |
| -25 | -0.68 | -0.98 | -0.63 | -0.57 | -0.78 | -0.77 | -0.62 | -0.75 | — | -0.76 | -1.05 | -1.02 | -0.89 | -1.32 | -0.76 |
| 0 | -0.49 | -0.72 | -0.46 | -0.42 | -0.57 | -0.57 | -0.46 | -0.56 | — | -0.56 | -0.79 | -0.75 | -0.66 | -0.97 | -0.56 |
| 25 | -0.32 | -0.46 | -0.30 | -0.27 | -0.37 | -0.37 | -0.30 | -0.36 | — | -0.36 | -0.51 | -0.48 | -0.42 | -0.63 | -0.36 |
| 50 | -0.14 | -0.21 | -0.13 | -0.12 | -0.16 | -0.20 | -0.14 | -0.16 | — | -0.16 | -0.22 | -0.21 | -0.19 | -0.28 | -0.16 |
| 70 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 100 | 0.23 | 0.34 | 0.22 | 0.20 | 0.32 | 0.28 | 0.22 | 0.25 | 0.28 | 0.26 | 0.34 | 0.35 | 0.31 | 0.46 | 0.26 |
| 125 | 0.42 | 0.62 | 0.40 | 0.36 | 0.58 | 0.52 | 0.40 | 0.47 | 0.52 | 0.48 | 0.62 | 0.64 | 0.56 | 0.85 | 0.48 |
| 150 | 0.61 | 0.90 | 0.58 | 0.53 | 0.84 | 0.75 | 0.58 | 0.69 | 0.76 | 0.70 | 0.90 | 0.94 | 0.82 | 1.23 | 0.70 |
| 175 | 0.80 | 1.18 | 0.76 | 0.69 | 1.10 | 0.99 | 0.76 | 0.92 | 0.99 | 0.92 | 1.18 | 1.23 | 1.07 | 1.62 | 0.92 |
| 200 | 0.99 | 1.46 | 0.94 | 0.86 | 1.37 | 1.22 | 0.94 | 1.15 | 1.23 | 1.15 | 1.48 | 1.52 | 1.33 | 2.00 | 1.14 |
| 225 | 1.21 | 1.75 | 1.13 | 1.03 | 1.64 | 1.46 | 1.13 | 1.38 | 1.49 | 1.38 | 1.77 | 1.83 | 1.59 | 2.41 | 1.37 |
| 250 | 1.40 | 2.03 | 1.33 | 1.21 | 1.91 | 1.71 | 1.32 | 1.61 | 1.76 | 1.61 | 2.05 | 2.14 | 1.86 | 2.83 | 1.60 |
| 275 | 1.61 | 2.32 | 1.52 | 1.38 | 2.18 | 1.96 | 1.51 | 1.85 | 2.03 | 1.85 | 2.34 | 2.45 | 2.13 | 3.24 | 1.83 |
| 300 | 1.82 | 2.61 | 1.71 | 1.56 | 2.45 | 2.21 | 1.69 | 2.08 | 2.30 | 2.09 | 2.62 | 2.76 | 2.40 | 3.67 | 2.06 |
| 325 | 2.04 | 2.90 | 1.90 | 1.74 | 2.72 | 2.44 | 1.88 | 2.32 | 2.59 | 2.32 | 2.91 | 3.08 | 2.68 | 4.09 | 2.29 |
| 350 | 2.26 | 3.20 | 2.10 | 1.93 | 2.99 | 2.68 | 2.08 | 2.56 | 2.88 | 2.56 | 3.19 | 3.41 | 2.96 | 4.52 | 2.53 |
| 375 | 2.48 | 3.50 | 2.30 | 2.11 | 3.26 | 2.91 | 2.27 | 2.80 | 3.18 | 2.80 | 3.48 | 3.73 | 3.24 | 4.95 | 2.77 |
| 400 | 2.70 | 3.80 | 2.50 | 2.30 | 3.53 | 3.25 | 2.47 | 3.05 | 3.48 | 3.05 | 3.88 | 4.05 | 3.52 | 5.39 | 3.01 |
| 425 | 2.93 | 4.10 | 2.72 | 2.50 | 3.80 | 3.52 | 2.69 | 3.30 | 3.76 | 3.29 | 4.17 | 4.38 | — | 5.83 | 3.25 |
| 450 | 3.16 | 4.41 | 2.93 | 2.69 | 4.07 | 3.79 | 2.91 | 3.55 | 4.04 | 3.53 | 4.47 | 4.72 | — | 6.28 | 3.50 |
| 475 | 3.39 | 4.71 | 3.14 | 2.89 | 4.34 | 4.06 | 3.13 | 3.80 | 4.31 | 3.78 | 4.76 | 5.06 | — | 6.72 | 3.74 |
| 500 | 3.62 | 5.01 | 3.35 | 3.08 | 4.61 | 4.33 | 3.34 | 4.05 | 4.59 | 4.02 | 5.06 | 5.40 | — | 7.17 | 3.99 |
| 525 | 3.86 | 5.31 | 3.58 | 3.28 | 4.88 | 4.61 | 3.57 | 4.31 | 4.87 | 4.27 | 5.35 | 5.75 | — | 7.63 | 4.25 |
| 550 | 4.11 | 5.62 | 3.80 | 3.49 | 5.15 | 4.90 | 3.80 | 4.56 | 5.16 | 4.52 | 5.64 | 6.10 | — | 8.10 | 4.50 |
| 575 | 4.35 | 5.93 | 4.02 | 3.69 | 5.42 | 5.18 | 4.03 | 4.83 | 5.44 | 4.77 | — | 6.45 | — | 8.56 | 4.76 |
| 600 | 4.60 | 6.24 | 4.24 | 3.90 | 5.69 | 5.46 | 4.27 | 5.09 | 5.72 | 5.02 | — | 6.80 | — | 9.03 | 5.01 |
| 625 | 4.86 | 6.55 | 4.47 | 4.10 | 5.96 | 5.75 | 4.51 | 5.35 | 6.01 | 5.27 | — | 7.16 | — | — | 5.27 |
| 650 | 5.11 | 6.87 | 4.69 | 4.31 | 6.23 | 6.05 | 4.75 | 5.62 | 6.30 | 5.53 | — | 7.53 | — | — | 5.53 |
| 675 | 5.37 | 7.18 | 4.92 | 4.52 | 6.50 | 6.34 | 4.99 | 5.89 | 6.58 | 5.79 | — | 7.89 | — | — | 5.80 |
| 700 | 5.63 | 7.50 | 5.14 | 4.73 | 6.77 | 6.64 | 5.24 | 6.16 | 6.88 | 6.05 | — | 8.26 | — | — | 6.06 |
| 725 | 5.90 | 7.82 | 5.38 | 4.94 | 7.04 | 6.94 | 5.50 | 6.44 | 7.17 | 6.31 | — | 8.64 | — | — | 6.32 |
| 750 | 6.16 | 8.15 | 5.62 | 5.16 | 7.31 | 7.25 | 5.76 | 6.71 | 7.47 | 6.57 | — | 9.02 | — | — | 6.59 |
| 775 | 6.43 | 8.47 | 5.86 | 5.38 | 7.58 | 7.55 | 6.02 | 6.99 | 7.76 | 6.84 | — | 9.40 | — | — | 6.85 |
| 800 | 6.70 | 8.80 | 6.10 | 5.60 | 7.85 | 7.85 | 6.27 | 7.27 | 8.06 | 7.10 | — | 9.78 | — | — | 7.12 |
| 825 | 6.97 | 9.13 | 6.34 | 5.82 | 8.15 | 8.16 | 6.54 | 7.54 | 8.35 | 7.38 | — | 10.17 | — | — | 7.40 |
| 850 | 7.25 | 9.46 | 6.59 | 6.05 | 8.45 | 8.48 | 6.81 | 7.82 | 8.66 | 7.67 | — | 10.57 | — | — | 7.69 |
| 875 | 7.53 | 9.79 | 6.83 | 6.27 | 8.75 | 8.80 | 7.08 | 8.09 | 8.95 | 7.95 | — | 10.96 | — | — | 7.97 |
| 900 | 7.81 | 10.12 | 7.07 | 6.49 | 9.05 | 9.12 | 7.35 | 8.37 | 9.26 | 8.23 | — | 11.35 | — | — | 8.26 |
| 925 | 8.08 | 10.46 | 7.31 | 6.71 | 9.35 | 9.44 | 7.72 | 8.64 | 9.56 | 8.52 | — | 11.75 | — | — | 8.53 |
| 950 | 8.35 | 10.80 | 7.56 | 6.94 | 9.65 | 9.77 | 8.09 | 8.92 | 9.87 | 8.80 | — | 12.16 | — | — | 8.81 |
| 975 | 8.62 | 11.14 | 7.81 | 7.17 | 9.95 | 10.09 | 8.46 | 9.20 | 10.18 | 9.09 | — | 12.57 | — | — | 9.08 |
| 1000 | 8.89 | 11.48 | 8.06 | 7.40 | 10.25 | 10.42 | 8.83 | 9.49 | 10.49 | 9.37 | — | 12.98 | — | — | 9.36 |
| 1025 | 9.17 | 11.82 | 8.30 | 7.62 | 10.55 | 10.75 | 8.98 | 9.77 | 10.80 | 9.66 | — | 13.39 | — | — | — |
| 1050 | 9.46 | 12.16 | 8.55 | 7.95 | 10.85 | 11.09 | 9.14 | 10.05 | 11.11 | 9.94 | — | 13.81 | — | — | — |
| 1075 | 9.75 | 12.50 | 8.80 | 8.18 | 11.15 | 11.43 | 9.29 | 10.34 | 11.42 | 10.23 | — | 14.23 | — | — | — |
| 1100 | 10.04 | 12.84 | 9.05 | 8.31 | 11.45 | 11.77 | 9.45 | 10.63 | 11.74 | 10.51 | — | 14.65 | — | — | — |
| 1125 | 10.31 | 13.18 | 9.28 | 8.53 | 11.78 | 12.11 | 9.78 | 10.92 | 12.05 | 10.80 | — | — | — | — | — |
| 1150 | 10.57 | 13.52 | 9.52 | 8.76 | 12.11 | 12.47 | 10.11 | 11.21 | 12.38 | 11.09 | — | — | — | — | — |
| 1175 | 10.83 | 13.86 | 9.76 | 8.98 | 12.44 | 12.81 | 10.44 | 11.50 | 12.69 | 11.37 | — | — | — | — | — |
| 1200 | 11.10 | 14.20 | 10.00 | 9.20 | 12.77 | 13.15 | 10.78 | 11.80 | 13.02 | 11.66 | — | — | — | — | — |
| 1225 | 11.38 | 14.54 | 10.26 | 9.42 | 13.10 | 13.50 | — | 12.09 | 13.36 | 11.98 | — | — | — | — | — |
| 1250 | 11.66 | 14.88 | 10.53 | 9.65 | 13.43 | 13.86 | — | 12.39 | 13.71 | 12.29 | — | — | — | — | — |
| 1275 | 11.94 | 15.22 | 10.79 | 9.88 | 13.76 | 14.22 | — | 12.69 | 14.04 | 12.61 | — | — | — | — | — |
| 1300 | 12.22 | 15.56 | 11.06 | 10.11 | 14.09 | 14.58 | — | 12.99 | 14.39 | 12.93 | — | — | — | — | — |
| 1325 | 12.50 | 15.90 | 11.30 | 10.33 | 14.39 | 14.94 | — | 13.29 | 14.74 | 13.25 | — | — | — | — | — |
| 1350 | 12.78 | 16.24 | 11.55 | 10.56 | 14.69 | 15.30 | — | 13.59 | 15.10 | 13.56 | — | — | — | — | — |
| 1375 | 13.06 | 16.58 | 11.80 | 10.78 | 14.99 | 15.66 | — | 13.90 | 15.44 | 13.88 | — | — | — | — | — |
| 1400 | 13.34 | 16.92 | 12.05 | 11.01 | 15.29 | 16.02 | — | 14.20 | 15.80 | 14.20 | — | — | — | — | — |
| 1425 | — | 17.30 | — | — | — | — | — | 14.51 | 16.16 | 14.51 | — | — | — | — | — |
| 1450 | — | 17.69 | — | — | — | — | — | 14.82 | 16.53 | 14.83 | — | — | — | — | — |
| 1475 | — | 18.08 | — | — | — | — | — | 15.13 | 16.88 | 15.14 | — | — | — | — | — |
| 1500 | — | 18.47 | — | — | — | — | — | 15.44 | 17.25 | 15.45 | — | — | — | — | — |
| 1525 | — | — | — | — | — | — | — | 15.76 | 17.61 | 15.77 | — | — | — | — | — |
| 1550 | — | — | — | — | — | — | — | 16.07 | 17.98 | 16.08 | — | — | — | — | — |
| 1575 | — | — | — | — | — | — | — | 16.39 | 18.35 | 16.40 | — | — | — | — | — |
| 1600 | — | — | — | — | — | — | — | 16.71 | 18.73 | 16.71 | — | — | — | — | — |

- Notes:
1. Table shows expansion resulting from change in temperature from 70° F to indicated temperature.
 2. This Table is for information only and it is not to be implied that materials are suitable for all temperature ranges shown.
 3. The thermal expansion values in this table may be interpolated to determine values for intermediate temperatures.



Temperature Conversions



| Temp. C. or F. -459.69 to -19 | | | Temp. C. or F. -18 to 53 | | | Temp. C. or F. 54 to 350 | | | Temp. C. or F. 360 to 1,070 | | | Temp. C. or F. 1,080 to 1,790 | | | Temp. C. or F. 1,800 to 3,000 | | |
|-------------------------------------|---------|--------|--------------------------------|-------|-------|--------------------------------|-------|-------|-----------------------------------|--------|-------|-------------------------------------|---------|---------|-------------------------------------|---------|-----|
| °C. | °F. | °C. | °F. | °C. | °F. | °C. | °F. | °C. | °F. | °C. | °F. | °C. | °F. | °C. | °F. | °C. | °F. |
| -273.16 | -459.69 | -27.78 | -18 | -0.4 | 12.2 | 54 | 129.2 | 182.2 | 360 | 680.0 | 582.2 | 1,080 | 1,976.0 | 982.2 | 1,800 | 3,272.0 | |
| -267.78 | -450 | -27.23 | -17 | 1.4 | 12.8 | 55 | 131.0 | 187.8 | 370 | 698.0 | 587.8 | 1,090 | 1,994.0 | 987.8 | 1,810 | 3,290.0 | |
| -262.22 | -440 | -26.67 | -16 | 3.2 | 13.3 | 56 | 132.8 | 193.3 | 380 | 716.0 | 593.3 | 1,100 | 2,012.0 | 993.3 | 1,820 | 3,308.0 | |
| -256.67 | -430 | -26.12 | -15 | 5.0 | 13.9 | 57 | 134.6 | 198.9 | 390 | 734.0 | 598.9 | 1,110 | 2,030.0 | 998.9 | 1,830 | 3,326.0 | |
| -251.11 | -420 | -25.56 | -14 | 6.8 | 14.4 | 58 | 136.4 | 204.4 | 400 | 752.0 | 604.4 | 1,120 | 2,048.0 | 1,004.4 | 1,840 | 3,344.0 | |
| -245.56 | -410 | -25.00 | -13 | 8.6 | 15.0 | 59 | 138.2 | 210.0 | 410 | 770.0 | 610.0 | 1,130 | 2,066.0 | 1,010.0 | 1,850 | 3,362.0 | |
| -240.00 | -400 | -24.44 | -12 | 10.4 | 15.6 | 60 | 140.0 | 215.6 | 420 | 788.0 | 615.6 | 1,140 | 2,084.0 | 1,015.6 | 1,860 | 3,380.0 | |
| -234.44 | -390 | -23.89 | -11 | 12.2 | 16.1 | 61 | 141.8 | 221.1 | 430 | 806.0 | 621.1 | 1,150 | 2,102.0 | 1,021.1 | 1,870 | 3,398.0 | |
| -228.89 | -380 | -23.33 | -10 | 14.0 | 16.7 | 62 | 143.6 | 226.7 | 440 | 824.6 | 626.7 | 1,160 | 2,120.0 | 1,026.7 | 1,880 | 3,416.0 | |
| -223.33 | -370 | -22.78 | -9 | 15.8 | 17.2 | 63 | 145.4 | 232.2 | 450 | 842.0 | 632.2 | 1,170 | 2,138.0 | 1,032.2 | 1,890 | 3,434.0 | |
| -217.78 | -360 | -22.22 | -8 | 17.6 | 17.8 | 64 | 147.2 | 237.8 | 460 | 860.0 | 637.8 | 1,180 | 2,156.0 | 1,037.8 | 1,900 | 3,452.0 | |
| -212.22 | -350 | -21.67 | -7 | 19.4 | 18.3 | 65 | 149.0 | 243.3 | 470 | 878.0 | 643.3 | 1,190 | 2,174.0 | 1,043.3 | 1,910 | 3,470.0 | |
| -206.67 | -340 | -21.11 | -6 | 21.2 | 18.9 | 66 | 150.8 | 248.9 | 480 | 896.0 | 648.9 | 1,200 | 2,192.0 | 1,048.9 | 1,920 | 3,488.0 | |
| -201.11 | -330 | -20.56 | -5 | 23.0 | 19.4 | 67 | 152.6 | 254.4 | 490 | 914.0 | 654.4 | 1,210 | 2,210.0 | 1,054.4 | 1,930 | 3,506.0 | |
| -195.56 | -320 | -20.00 | -4 | 24.8 | 20.0 | 68 | 154.4 | 260.0 | 500 | 932.0 | 660.0 | 1,220 | 2,228.0 | 1,060.0 | 1,940 | 3,524.0 | |
| -190.00 | -310 | -19.44 | -3 | 26.6 | 20.6 | 69 | 156.2 | 265.6 | 510 | 950.0 | 665.6 | 1,230 | 2,246.0 | 1,065.6 | 1,950 | 3,542.0 | |
| -184.44 | -300 | -18.89 | -2 | 28.4 | 21.1 | 70 | 158.0 | 271.1 | 520 | 968.0 | 671.1 | 1,240 | 2,264.0 | 1,071.1 | 1,960 | 3,560.0 | |
| -178.89 | -290 | -18.33 | -1 | 30.2 | 21.7 | 71 | 159.8 | 276.7 | 530 | 986.0 | 676.7 | 1,250 | 2,282.0 | 1,076.7 | 1,970 | 3,578.0 | |
| -173.33 | -280 | -17.8 | 0 | 32.0 | 22.2 | 72 | 161.6 | 282.2 | 540 | 1004.0 | 682.2 | 1,260 | 2,300.0 | 1,082.2 | 1,980 | 3,596.0 | |
| -169.53 | -273.16 | -17.2 | 1 | 33.8 | 22.8 | 73 | 163.4 | 287.8 | 550 | 1022.2 | 687.8 | 1,270 | 2,318.0 | 1,087.8 | 1,990 | 3,614.0 | |
| -168.89 | -272 | -16.7 | 2 | 35.6 | 23.3 | 74 | 165.2 | 293.3 | 560 | 1040.0 | 693.3 | 1,280 | 2,336.0 | 1,093.3 | 2,000 | 3,632.0 | |
| -167.78 | -270 | -16.1 | 3 | 37.4 | 23.9 | 75 | 167.0 | 298.9 | 570 | 1058.0 | 698.9 | 1,290 | 2,354.0 | 1,098.9 | 2,010 | 3,650.0 | |
| -162.22 | -260 | -15.6 | 4 | 39.2 | 24.4 | 76 | 168.8 | 304.4 | 580 | 1076.0 | 704.4 | 1,300 | 2,372.0 | 1,104.4 | 2,020 | 3,668.0 | |
| -156.67 | -250 | -15.0 | 5 | 41.0 | 25.0 | 77 | 170.6 | 310.0 | 590 | 1094.0 | 710.0 | 1,310 | 2,390.0 | 1,110.0 | 2,030 | 3,686.0 | |
| -151.11 | -240 | -14.4 | 6 | 42.8 | 25.6 | 78 | 172.4 | 315.6 | 600 | 1112.0 | 715.6 | 1,320 | 2,408.0 | 1,115.6 | 2,040 | 3,704.0 | |
| -145.56 | -230 | -13.9 | 7 | 44.6 | 26.1 | 79 | 174.2 | 321.1 | 610 | 1130.0 | 721.1 | 1,330 | 2,426.0 | 1,121.1 | 2,050 | 3,722.0 | |
| -140.00 | -220 | -13.4 | 8 | 46.4 | 26.7 | 80 | 176.0 | 326.7 | 620 | 1148.0 | 726.7 | 1,340 | 2,444.0 | 1,126.7 | 2,060 | 3,740.0 | |
| -134.44 | -210 | -12.8 | 9 | 48.2 | 27.2 | 81 | 177.8 | 332.2 | 630 | 1166.0 | 732.2 | 1,350 | 2,462.0 | 1,132.2 | 2,070 | 3,758.0 | |
| -128.89 | -200 | -12.2 | 10 | 50.0 | 27.8 | 82 | 179.6 | 337.8 | 640 | 1184.0 | 737.8 | 1,360 | 2,480.0 | 1,137.8 | 2,080 | 3,776.0 | |
| -123.33 | -190 | -11.7 | 11 | 51.8 | 28.3 | 83 | 181.4 | 343.3 | 650 | 1202.0 | 743.3 | 1,370 | 2,498.0 | 1,143.3 | 2,090 | 3,794.0 | |
| -117.78 | -180 | -11.1 | 12 | 53.6 | 28.9 | 84 | 183.2 | 348.9 | 660 | 1220.0 | 748.9 | 1,380 | 2,516.0 | 1,148.9 | 2,100 | 3,812.0 | |
| -112.22 | -170 | -10.6 | 13 | 55.4 | 29.4 | 85 | 185.0 | 354.4 | 670 | 1238.0 | 754.4 | 1,390 | 2,534.0 | 1,154.4 | 2,110 | 3,830.0 | |
| -106.67 | -160 | -10.0 | 14 | 57.2 | 30.0 | 86 | 186.8 | 360.0 | 680 | 1256.0 | 760.0 | 1,400 | 2,552.0 | 1,160.0 | 2,120 | 3,848.0 | |
| -101.11 | -150 | -9.44 | 15 | 59.0 | 30.6 | 87 | 188.6 | 365.6 | 690 | 1274.0 | 765.6 | 1,410 | 2,570.0 | 1,165.6 | 2,130 | 3,866.0 | |
| -95.56 | -140 | -8.89 | 16 | 60.8 | 31.1 | 88 | 190.4 | 371.1 | 700 | 1292.0 | 771.1 | 1,420 | 2,588.0 | 1,171.1 | 2,140 | 3,884.0 | |
| -90.00 | -130 | -8.33 | 17 | 62.6 | 31.7 | 89 | 192.2 | 376.7 | 710 | 1310.0 | 776.7 | 1,430 | 2,606.0 | 1,176.7 | 2,150 | 3,902.0 | |
| -84.44 | -120 | -7.78 | 18 | 64.4 | 32.2 | 90 | 194.0 | 382.2 | 720 | 1328.0 | 782.2 | 1,440 | 2,624.0 | 1,182.2 | 2,160 | 3,920.0 | |
| -78.89 | -110 | -7.22 | 19 | 66.2 | 32.8 | 91 | 195.8 | 387.8 | 730 | 1346.0 | 787.8 | 1,450 | 2,642.0 | 1,187.8 | 2,170 | 3,938.0 | |
| -73.33 | -100 | -6.67 | 20 | 68.0 | 33.3 | 92 | 197.6 | 393.3 | 740 | 1364.0 | 793.3 | 1,460 | 2,660.0 | 1,193.3 | 2,180 | 3,956.0 | |
| -70.56 | -95 | -6.11 | 21 | 69.8 | 33.9 | 93 | 199.4 | 398.9 | 750 | 1382.0 | 798.9 | 1,470 | 2,678.0 | 1,198.9 | 2,190 | 3,974.0 | |
| -67.78 | -90 | -5.56 | 22 | 71.6 | 34.4 | 94 | 201.2 | 404.4 | 760 | 1400.0 | 804.4 | 1,480 | 2,696.0 | 1,204.4 | 2,200 | 3,992.0 | |
| -65.00 | -85 | -5.00 | 23 | 73.4 | 35.0 | 95 | 203.0 | 410.0 | 770 | 1418.0 | 810.0 | 1,490 | 2,714.0 | 1,210.0 | 2,210 | 4,010.0 | |
| -62.22 | -80 | -4.44 | 24 | 75.2 | 35.6 | 96 | 204.8 | 415.6 | 780 | 1436.0 | 815.6 | 1,500 | 2,732.0 | 1,215.6 | 2,220 | 4,028.0 | |
| -59.45 | -75 | -3.89 | 25 | 77.0 | 36.1 | 97 | 206.6 | 421.1 | 790 | 1454.0 | 821.1 | 1,510 | 2,750.0 | 1,221.1 | 2,230 | 4,046.0 | |
| -56.67 | -70 | -3.33 | 26 | 78.8 | 36.7 | 98 | 208.4 | 426.7 | 800 | 1472.0 | 826.7 | 1,520 | 2,768.0 | 1,226.7 | 2,240 | 4,064.0 | |
| -53.89 | -65 | -2.78 | 27 | 80.6 | 37.2 | 99 | 210.2 | 432.2 | 810 | 1490.0 | 832.2 | 1,530 | 2,786.0 | 1,232.2 | 2,250 | 4,082.0 | |
| -51.11 | -60 | -2.22 | 28 | 82.4 | 37.8 | 100 | 212.0 | 437.8 | 820 | 1508.0 | 837.8 | 1,540 | 2,804.0 | 1,237.8 | 2,260 | 4,100.0 | |
| -48.34 | -55 | -1.67 | 29 | 84.2 | 43.3 | 110 | 230.0 | 443.3 | 830 | 1526.0 | 843.3 | 1,550 | 2,822.0 | 1,243.3 | 2,270 | 4,118.0 | |
| -45.56 | -50 | -1.11 | 30 | 86.0 | 48.9 | 120 | 248.0 | 448.9 | 840 | 1544.0 | 848.9 | 1,560 | 2,840.0 | 1,248.9 | 2,280 | 4,136.0 | |
| -42.78 | -45 | -0.56 | 31 | 87.8 | 54.4 | 130 | 266.0 | 454.4 | 850 | 1562.0 | 854.4 | 1,570 | 2,858.0 | 1,254.4 | 2,290 | 4,154.0 | |
| -40.00 | -40 | 0 | 32 | 89.6 | 60.0 | 140 | 284.0 | 460.0 | 860 | 1580.0 | 860.0 | 1,580 | 2,876.0 | 1,260.0 | 2,300 | 4,172.0 | |
| -39.45 | -39 | 0.56 | 33 | 91.4 | 65.6 | 150 | 302.0 | 465.6 | 870 | 1598.0 | 865.6 | 1,590 | 2,894.0 | 1,265.6 | 2,310 | 4,190.0 | |
| -39.89 | -38 | 1.11 | 34 | 93.2 | 71.1 | 160 | 320.0 | 471.1 | 880 | 1616.0 | 871.1 | 1,600 | 2,912.0 | 1,271.1 | 2,320 | 4,208.0 | |
| -38.34 | -37 | 1.67 | 35 | 95.0 | 76.7 | 170 | 338.0 | 476.7 | 890 | 1634.0 | 876.7 | 1,610 | 2,930.0 | 1,276.7 | 2,330 | 4,226.0 | |
| -37.78 | -36 | 2.22 | 36 | 96.8 | 82.2 | 180 | 356.0 | 482.2 | 900 | 1652.0 | 882.2 | 1,620 | 2,948.0 | 1,282.2 | 2,340 | 4,244.0 | |
| -37.23 | -35 | 2.78 | 37 | 98.6 | 87.8 | 190 | 374.0 | 487.8 | 910 | 1670.0 | 887.8 | 1,630 | 2,966.0 | 1,287.8 | 2,350 | 4,262.0 | |
| -36.67 | -34 | 3.33 | 38 | 100.4 | 93.3 | 200 | 392.0 | 493.3 | 920 | 1688.0 | 893.3 | 1,640 | 2,984.0 | 1,293.3 | 2,360 | 4,280.0 | |
| -36.12 | -33 | 3.89 | 39 | 102.2 | 98.9 | 210 | 410.0 | 498.9 | 930 | 1706.0 | 898.9 | 1,650 | 3,002.0 | 1,298.9 | 2,370 | 4,298.0 | |
| -35.56 | -32 | 4.44 | 40 | 104.2 | 104.4 | 220 | 428.0 | 504.4 | 940 | 1724.0 | 904.4 | 1,660 | 3,020.0 | 1,304.4 | 2,380 | 4,316.0 | |
| -35.00 | -31 | 5.00 | 41 | 105.8 | 110.0 | 230 | 446.0 | 510.0 | 950 | 1742.0 | 910.0 | 1,670 | 3,038.0 | 1,310.0 | 2,390 | 4,334.0 | |
| -34.44 | -30 | 5.56 | 42 | 107.6 | 115.6 | 240 | 464.0 | 515.6 | 960 | 1760.0 | 915.6 | 1,680 | 3,056.0 | 1,315.6 | 2,400 | 4,352.0 | |
| -33.89 | -29 | 6.11 | 43 | 109.4 | 121.1 | 250 | 482.0 | 521.1 | 970 | 1778.0 | 921.1 | 1,690 | 3,074.0 | 1,321.1 | 2,410 | 4,370.0 | |
| -33.33 | -28 | 6.67 | 44 | 111.2 | 126.7 | 260 | 500.0 | 526.7 | 980 | 1796.0 | 926.7 | 1,700 | 3,092.0 | 1,326.7 | 2,420 | 4,388.0 | |
| -32.78 | -27 | 7.22 | 45 | 113.0 | 132.2 | 270 | 518.0 | 532.2 | 990 | 1814.0 | 932.2 | 1,710 | 3,110.0 | 1,332.2 | 2,430 | 4,406.0 | |
| -32.22 | -26 | 7.78 | 46 | 114.8 | 137.8 | 280 | 536.0 | 537.8 | 1000 | 1832.0 | 937.8 | 1,720 | 3,128.0 | 1,337.8 | 2,440 | 4,424.0 | |
| -31.67 | -25 | 8.33 | 47 | 116.6 | 143.3 | 290 | 554.0 | 543.3 | 1010 | 1850.0 | 943.3 | 1,730 | 3,146.0 | 1,343.3 | 2,450 | 4,442.0 | |
| -31.11 | -24 | 8.89 | 48 | 118.4 | 148.9 | 300 | 572.0 | 548.9 | 1020 | 1868.0 | 948.9 | 1,740 | 3,164.0 | 1,348.9 | 2,460 | 4,460.0 | |
| -30.56 | -23 | 9.44 | 49 | 120.2 | 154.4 | 310 | 590.0 | 554.4 | 1030 | 1886.0 | 954.4 | 1,750 | 3,182.0 | 1,354.4 | 2,470 | 4,478.0 | |
| -30.00 | -22 | 10.0 | 50 | 122.0 | 160.0 | 320 | 608.0 | 560.0 | 1040 | 1904.0 | 960.0 | 1,760 | 3,200.0 | 1,360.0 | 2,480 | 4,496.0 | |
| -29.45 | -21 | 10.6 | 51 | 123.8 | 165.6 | 330 | 626.0 | 565.6 | 1050 | 1922.0 | 965.6 | 1,770 | 3,218.0 | 1,365.6 | 2,490 | 4,514.0 | |
| -28.89 | -20 | 11.1 | 52 | 125.6 | 171. | | | | | | | | | | | | |